## TSUCHIYA LAB.

## [Machining/Assembly technologies for high-efficiency manufacturing]

Department of Mechanical and Biofunctional Systems

Applied Micro Manufacturing

Department of Mechanical Engineering

CMI

http://cossack.iis.u-tokyo.ac.jp/top-j.html

## Machining/Assembly Technologies for High-efficiency Manufacturing

Our laboratory develops machining technology that creates a shape, and assembling/ implementation/inspection of the components technology for from micro-scale to macroscale devices.

- Advancement of aircraft manufacturing technology
- •Optimization of the Sharpening Method for Improvement of Cutting Performance
- Development on fixed abrasive tool with continuous pore
- Study on characteristics of polishing slurry with microscopic observations
- Micro-scale fatigue test system with real-time observation
- ◆3D mixing of powder using dividing channel
- Nano structure reproduction by heat flux control in injection molding
- Micro/Nano structures on the roll mold surface by composite plating













3D mixing system of powder using dividing channel, and mixture of  $Al_2O_3$  and SiC.

Relationship between polishing rate and dispersibility of abrasive grains in polishing slurry.



Relationship between the edge shape of a cutting

(a) Before polishing



Fixed micro abrasive tool with super long life.





Roll mold surface Imprinted shape on a plastic film Micro/Nano structures on the roll mold surface by composite plating.



