NIINO LAB.

[3D Printing and Molded Interconnect Devices]

Department of Mechanical and Biofunctional Systems

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Precision engineering department

Laboratory for Additive Manufacturing Science (LAMS)

Functional Geometry Fabrication

3D Printing and Molded Interconnect Devices

Additive Manufacturing (AM), which recently becomes known as 3D Printing, provides unlimited freedom in complexity of structures while conventional subtractive machining or forming has limitation in low accessibility of their tools to the objects. LAMS is making research on AM processes to improve various performances such as precision and productivity, and also working on AM applications to develop effective usages of this technology such as fabrication of tissue engineering scaffolds. In LAMS, fabrication and application of molded parts with circuitry on their surfaces or insides, which are known as molded interconnect devices (MIDs), is also studied to provide molded parts with highdimensional functionality.

Preheat free plastic laser sintering

Nitrogen free plastic laser sintering by preheat free process Laser sintering fabrication of tissue engineering scaffolds Towards mechatronic application of MIDs Towards fluidic device application of MIDs

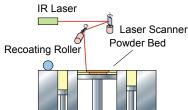




Fig.1 Laser sintering

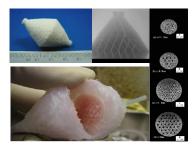
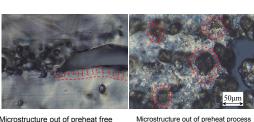


Fig. 4 Tissue engineering scaffold



Microstructure out of preheat free

Fig2 Microstructure control in laser sintering

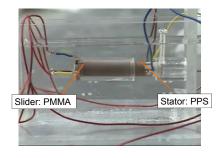


Fig. 5 MID Motor

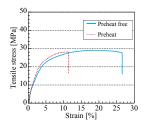


Fig.3 Tensile performance of preheat free.



Fig. 6 MID as fluidic devices