## TSUCHIYA LAB.

## [Machining/Assembly Technologies for Highly Efficient Production]

Department of Mechanical and Biofunctional Systems

Applied Micro Manufacturing

Department of Mechanical Engineering

CMI

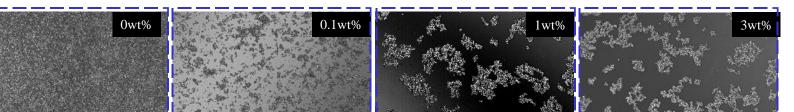
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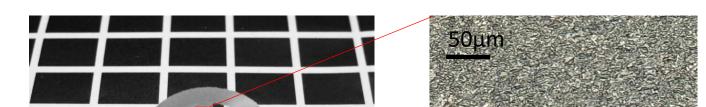
**Machining/Assembly Technologies for Highly Efficient Production** 

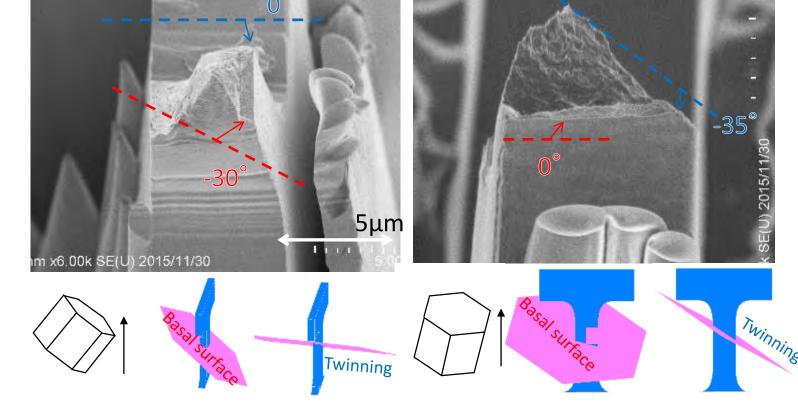
Our laboratory develops machining technology that creates a shape, and assembling/ implementation/inspection of the components technology for from micro-scale to macroscale devices.

- Advancement of aircraft manufacturing technology
- Optimization of the Sharpening Method for Improvement of Cutting Performance
- Development on fixed abrasive tool with continuous pore
- Study on characteristics of polishing slurry with microscopic observations
- Micro-scale fatigue test system with real-time observation
- High-quality and low-cost production system using Mahalanobis-Taguchi method
- Quantitative analysis of spatial properties of highly-skilled handwork
- Micro/Nano structures on the roll mold surface by composite plating





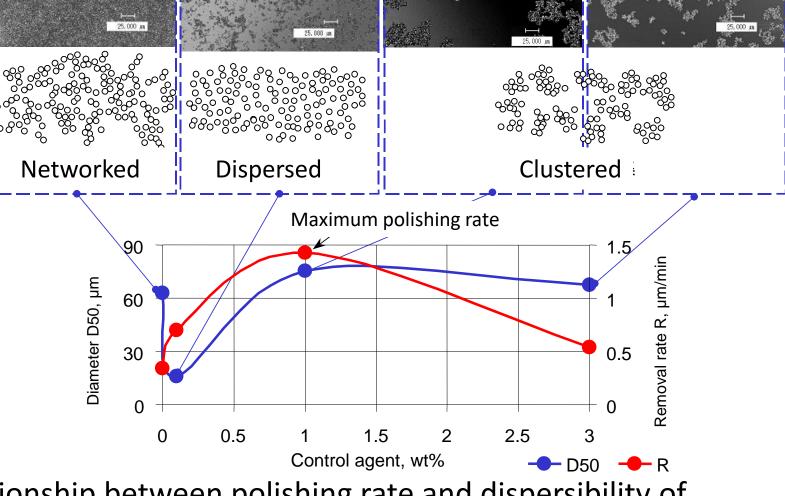


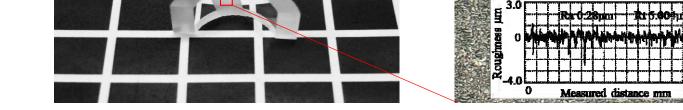


Fatigue test under real-time observation.

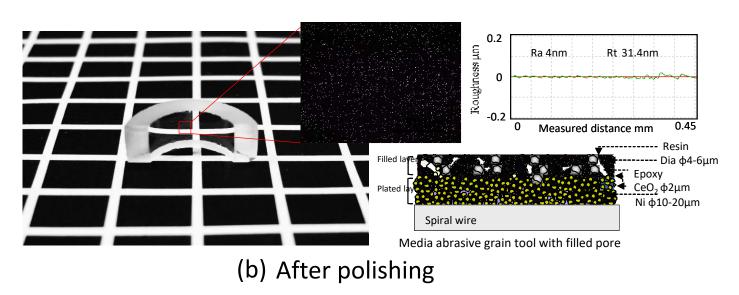


3D mixing system of powder using dividing channel, and mixture of Al<sub>2</sub>O<sub>3</sub> and SiC.

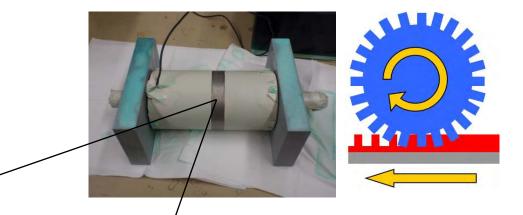


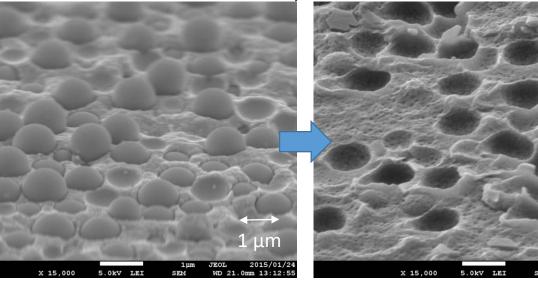


(a) Before polishing



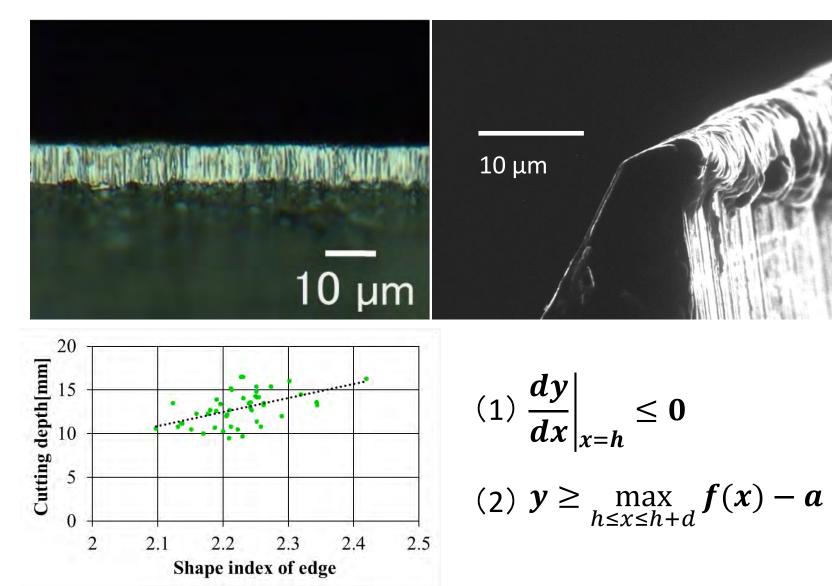
Fixed micro abrasive tool with super long life.





Roll mold surface Imprinted shape on a plastic film Micro/Nano structures on the roll mold surface by composite plating.

Relationship between polishing rate and dispersibility of abrasive grains in polishing slurry.



Relationship between the edge shape of a cutting



